



Basic fitting instructions for Pre finished and unfinished Solid hardwood flooring

INSTALLER / OWNER RESPONSIBILITY

As a natural product floors are manufactured in accordance with accepted industry standards which permit a grading tolerance of 5% . This should be taken into account when estimating .The product should not be stored until all plastering , cement work , decorating and all wet work is completely dry . Solid hardwood floors should not normally be installed below ground level or in bathrooms. Cut out pieces with glaring defects and it is normal practice to use stain putty or filler stick for defect correction or minor dimension differences. Unfinished flooring will require spot or trowel filling as required before sanding we recommend JUNCKERS PREFILL mixed with sanding flour.

Pre oiled flooring should be hand sanded using 120 grit or higher and a light finishing coat of oil applied with a cloth after installation. Hardwood Flooring finished with a stained lacquer, lighter or darker than the natural species colour, should be further treated with two coats of clear lacquer immediately after installation. This type of flooring always has finish in the item description i.e wenge finish, walnut finish, white finish.

Flooring should be stored within the installation area at normal expected conditions for approximately one week to acclimatise depending on your particular product and species. A dimension tolerance of plus or minus 2% is allowed by manufacturers .

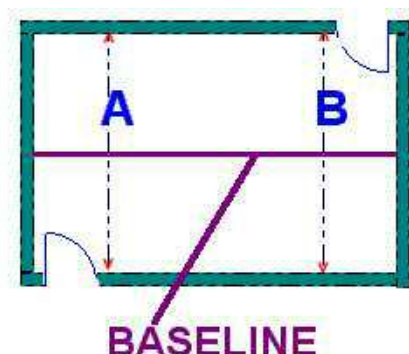
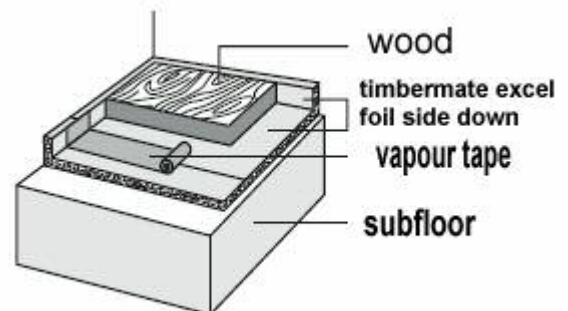
We only recommend, as best practice, secret nailing preferably to plywood subfloor. Once installed products are considered accepted by owner / installer.

STEP 1

Before you start make sure the subfloor is in good shape. Bouncy, squeaky uneven areas should be repaired . Note 18mm plywood, solid wood or battens hold **portanails** better than mdf or chipboard. Generally you will want the flooring to run the length of the room for aesthetic reasons but install at right angle to floorboards, if laying over an existing floor, otherwise fit plywood so that the direction can be changed. The floor will be stiffer and less prone to joints separating.

STEP 2

Timbermate excel is recommended as a vapour and acoustic barrier between the subfloor and the finish floor . This helps to control dust and moisture from below as well as dampen squeaks and reduce noise transference. . Alternatively builders paper or roofing felt works reasonably well. This can be stapled to the floor. Polythene sheeting should also be laid over soil areas underneath the subfloor to lessen vapour transmission. In line with the new building regulations we recommend insulation between the floor joists on suspended timber floors e.g. *Celotex or similar*



STEP 3

First find the centre between the two walls at each end of the room (a and b) and snap a chalk line between the two points . this is your baseline . You do not have to start laying the floor from the baseline but wherever you start, you should be parallel to this.



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STEP 4 (fitting from wall easiest)

It is best to remove skirting boards and cut door linings and architrave with a scrap piece of flooring as a guide. If skirting boards are not removed scotia or quadrant will be required to cover up the expansion gap required around all edges. If you are starting from a wall and not the centre of a room set down your parallel chalk line leaving at least 13- 20 mm expansion gap (spacers can be used).

E g . you can start from parallel to the longest outside wall or from the centre of the room , especially useful in large rooms as the flooring expands and contracts from the centre out instead of from one side of the room. Use nice long lengths when starting from the wall . the first two rows will have to be hand nailed as the *portanailer* will not have room to operate. Place the first row along the chalk line and predial

holes before hand nailing . Fix with finishing nails and punch preferably through tongues coloured putty or filler will disguise nail holes if necessary. Always work from a minimum of 3 cartons or bundles and preferably rack out the floor ahead of you in a suitable pattern. It is quite normal for minor width variation until the acclimatisation period is complete. For example in the UK the flooring can take on one or two percentage points of moisture. this can result in an increase of one or two millimetres depending on the initial dimension.



Occasionally small tolerances in width dimensions due to milling or acclimatisation will require sorting out flooring into pieces of equal width.

STEP 5

The subsequent rows can now be fixed using a portanailer. The last two or three rows will have to be installed by hand . Skirting boards and or scotia can now be fixed to cover the expansion gap , always fix to the wall not the floor.

NOTES

1. Recommended Nailing for Strip and Plank Flooring

As a general rule secret nailing should be spaced at 6 to 8 inch (240-320 mm) intervals narrower spacing is recommended for wider boards or planks . Hardwood flooring over approx. 150 mm width should be additionally face nailed or plugged and screwed.

We recommend using a portanailer.





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2. Expansion

Wood flooring mainly expands across its width (across the grain direction) and very little in length (with the grain). **The wider the board the more it will expand and contract.**

3. Stagger joints (headers)



no

Always stagger end joints by alternating with strips of different length's to avoid aligning joints .



yes

4. Joists

T&G flooring can be laid straight over joists although we recommend 12mm or 18mm ply as a much better platform to install hardwood flooring. Pieces which are ends matched (e.g. T&G all round) do not have to finish on a joist as the floor will be stable when the surrounding lengths are nailed down . Wider boards may require additional support. Recommended space between joists or battens is 250-350mm centres.

5. Random Lengths

The vast majority of hardwood flooring is supplied in random length's with pieces from approx. 300mm - 1400mm in length see individual manufacturers length specification where available. Unfinished is supplied in strapped bundles of mainly 21 sq.ft and pre finished in cardboard cartons of 20 sq.ft (1.86m²) depending on the country of origin.

6. Grading

The higher the grading of the timber will usually indicate longer lengths and less colour variation. Traditional grading will usually indicate more and larger knots, colour variation and sometimes surface defects even in factory finished flooring.

Always allow 5% for grading allowance and wastage in your measurement calculations.

7. Moisture meter

Always try to use a moisture meter to measure subfloor moisture levels . Moisture levels of the new flooring should be within 2 to 3% of the subfloor. On concrete tape a 400mm square of polythene to the subfloor after 24 hours bubbles or wetness under the polythene will indicate high levels. **Further advice available** . The picture shows an acceptable moisture level under 4% on a concrete floor.

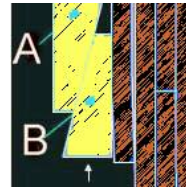




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8. Wedges

Occasionally you may find warped pieces force these into position using a wedge . Nail one part (a) into position and tap part (b) to bring the flooring into line.



9. Concrete floors

Solid hardwood flooring can also be stuck down to existing concrete sub floors using a specialised adhesive such as *Bonabond S760* (applied by trowel) or *wurth* elastic polyurethane flooring adhesive. Alternatively battens (250-350mm centres) or 18mm plywood sheets provide an excellent platform for secret nailing. It is important to measure the moisture content of the concrete and ensure that it is completely dry all slabs must incorporate a DPM. Another method is to use 12mm plywood cut into strips of 50 - 75mm and placed at 250-350 centres and this is used as a base for secret nailing using a *portanailer* and special shoe adapter with 1 ½ inch *portanails*.

Note : Keep a record of all your readings for later reference and warranty enquires.

We strongly recommend you keep a record of your moisture and humidity readings prior to installation to accurately determine acclimatisation. These measurements will be definitely required by the manufacturer or supplier if there are any future problems.

10. Further technical information

Refer to our leaflet **RECORD KEEPING / TECHNICAL ASPECTS**

11. Further Information

These instructions are for guidance only, further technical advice is available, always consult manufacturers fitting details. Always consult the latest information or take professional advice regarding your particular situation. Environmental humidity should be maintained in the range 35% - 55% the optimum range or use humidifiers or dehumidifiers to limit the expansion or contraction of your flooring. always refer to **BS 8201** the british standard for fitting hardwood floors.

Further technical guides are available and should be read in conjunction with this guide.



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